

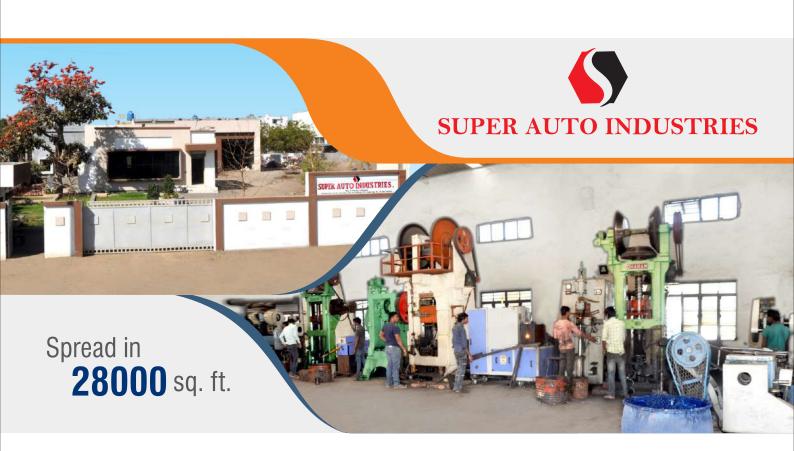




WELCOME TO THE WORLD OF FORGINGS













COMPANY PROFILE

Super auto industries & Super forge are highly engineered hot impression close die forging products serve global manufacturers with critical application solutions. We are producing the components and assemblies since 2002 for major OEMs. We have achieved the status of the single source supplier for many parts by providing high quality, competitive price, on-time delivery and prompt response. Our commitment to customer satisfaction is backed by extensive experience in the field and motivated team of professionals.

We have excellent closed forging manufacturing facility equipped within in the house tool room, heat treatment, testing lab etc. Also have the CNC, VMC machining centers as well as conventional machine to supply duly machined forgings & assemblies. Super auto industries & Super forge have the unique advantage of highly flexible production processes across a broad range of equipment sizes. We are providing 30 grams to 7 kg job under one roof.

We are to forge symmetrical as well as asymmetrical shapes with emphasis on optimizing material yields. We can do more work with less tonnage as a result of our engineering and die expertise. Often this can result in cost savings for our customers. Please take a few minutes to explore our site to learn more about our company.

Technical Detail

Low carbon Steel : SAE1018, SAE2830, EN1A, SAE1020, EN32B etc.

Medium carbon steel : EN8, EN9, SAE1014, SAE1141, CK45, S43c etc.

Alloy Steel : 20MnCr5, 16MnCr5, SAE4140, EN24, SAE4340,

42CrMo4, SAE8620, 40Cr4, SCM420 etc.

Stainless steel: SS202, SS410, SS304L, SS316L

Other then above, we can forged any metal compositions as per **SAE, IS, DIN, JIS, BS** or international standards.

Closed die forging size : **450mm - 200mm - 125mm**Weight capacity : **30 grams to 7 kg single piece**

Dimension Tolerance : As per IS:3469 std.

We can forge any kind of ferrous & non-ferrous metal as per customer specifications.



MANUFACTURER OF

Forged, Machined & Precision Components



QUALITY

RECEIVING INSPECTION OF PURCHASED PRODUCTS

- Chemical and physical testing of each lot as per control plan with reference to raw material.
- Standards available for purchase bright bars, forgings, castings & other assembly spares.
- Dimensional inspection of purchase bright bars, forgings, casting and other assembly spares.





INPROCESS INSPECTION

- Set-up approval of the manufacturing process as per defined control plan with reference to drawing.
- Prepared in process inspection as per defined control plan with reference to drawing prepared on hourly basis separate identification and traceability of non-conforming products at impresses stage.

FINAL INSPECTION

- 100% Visual inspection on each lot produced as per defined plan with reference to visual
- Defect like operation missing, rusts, blow holes, rough finishing, dent marks, tool marks and forging defects.



- Sampling dimension inspection of all critical dimensions as per defined control plan with refer to drawing prepared.
- 100% dimensional inspection of major critical dimensional of small tolerance as per defined control plan with reference to drawing prepared.
- Separate identification and traceability of non-conforming products as final stage.



PRE-DISPATCH INSPECTION

Pre-dispatch inspection before delivering the lot to the customer as per customer requirments along with an inspection report as separate identification of inspection of inspecting samples with reference to customer or internal drawing



Thought the integrated development of our team,

TO GROW AS A PREFERRED MANUFACTURING

solution service to selected markets, anticipating rapidly changing customer needs and responding with

WORLD CLASS PERFORMANCE.





To be the most successful and respected industrial speciality engineering company in the world



Our commitment is to consistently review and improve all aspects of our business and relationships for both internal and external customer.



- Customer Delight
- Excellence
- Integrity and Honesty
- Continuous Improvement
- Team Work
- Innovation



BUILDING OUR BUSINESS AROUND YOUR NEEDS

Our dedication to customer satisfaction is supported by numerous programs and resources, designed to ensure that you receive quality products and services.



- 1. Dedicated technical expertise
- 2. Near net shapes and customized quantities
- 3. Program management
- 4. Fast delivery and breakdown service
- 5. Avast inventory of materials and tools
- 6. Value-added, secondary services.
- 7. World class forging component manufacturer
- 8. Best in class manufacturing practices.
- 9. 100% Satisfaction through excellent customer service
- 10. Wide product range and machined forgings
- 11. Competitive reasonable rate
- 12. Total quality management
- 13. Provide community service
- 14. Committed for timely delivery









INFRASTRUCTURE

METALLURGICAL LAB

Sr. No.	Equipment Name	Make	Qty.
1	Analystical electrically oprated weight balance	K-Roy	1
2	Muffle furnace		1
3	Hot Plat	Mitutayo	1
4	Roclwell hardness tester	4"x2.5"	2
5	Metallurgical microscope with	Mata-tech	1
	Image analyser software		
6	Disc polishing machine	Vardhman	1
7	Batch cutting machine		1
8	Brinell hardness tester	Blue star	1
9	Metal spectroscope	Feedback	1
10	Magnetic Particle inspection	Magnafied-2000AMP	1

DIE SHOP

Sr. No.	Equipment Name	Capacity	Make	Qty.
1	Vertical machining center-VMC	Model-850	Jyoti	1
2	Vertical milling machine	VM-4	Toss & Singer	2
3	Lathe machine	15'Ft	Dharam	2
4	Shaping machine	30"	Sagar	2
5	Air compressor for die finishing	44 CFM	ELGI	3
6	Die grinder	6.0 MM	СР	6
7	AC welding machine	400 AMP	Vulcan	3
8	DC welding machine	400 AMP	Vulcan	3







FORGE SHOP

Sr. No.	Equipment Name	Capacity	Make	Qty.
1	Drop Hammer	1500 Kg.	Ratan	1
2	Drop Hammer	1000 Kg.	N.K.H	1
3	Drop Hammer	750 Kg.	Massey	1
4	Drop Hammer	500 Kg.	Ratan	1
5	Friction screw press	200 Ton	Birson	1
6	Screw press	200 Ton	Dharam	3
7	Screw press	200 Ton	Panesar	1
8	Screw press	150 Ton	Dharam	2
9	Screw press	150 Ton	Amrit	1
10	Induction heating	120 Kva	Plazma	1
11	Induction heating	75 Kva	Plazma	2
12	Induction heating	50 Kva	Plazma	2
13	Induction metal gethering	75 Kva	Crystel	1
14	Induction metal gethering	75 Kva	Prisam	1
15	Box furnace	1000 Kg/hr.		1
16	Box furnace	750 Kg/hr.		1
17	Box furnace	500 Kg/hr.		1
18	Box furnace	250 Kg/hr.		1
19	Trimming power press	10 Ton	Alfa	6
20	Trimming power press	20 Ton	Shailesh	2
21	Trimming power press	50 Ton	Alfa	2
22	Trimming power press	50 Ton	Shailesh	3
23	Trimming power press	100 Ton	Mankoo	2
24	Trimming power press	150 Ton	Mankoo	2
25	Air compressor	5 Hp.	Suvidha	5
26	Air compressor	44 cfm.	ELGI	3
27	Billet shearing machine	4"	Ratan	1
28	Billet shearing machine	3"	Ratan	1
29	Billet shearing machine	2"	Ratan	1
30	Billet shearing machine	1.5"	Alfa	1
31	Power press	50 Ton	Shailesh	1
32	Hacksaw machine	18"		4





MEASURING DEVICES

Sr. No.	Equipment Name	Capacity	Make	Qty.
1	Slip gauge	Class II	Mitutayo	1
2	Height gauge	400 mm	Mitutayo	2
3	Universal Wice	3"		1
4	Combination set	Mitutayo	Mitutayo	2
5	Surface plate	4"x2.5"		2
6	Bevel protector	Mitutayo	Mitutayo	2
7	Vernier	200 mm	Mitutayo	6
8	Vernier	300 mm	Mitutayo	4
9	Radius gauge	Upto 7mm, 7-14mm		2
10	Inside & out side caliper	200 mm		3

FETTLING

Sr. No.	Equipment Name	Capacity	Make	Qty.
1	Bench Grinder	14"		8
2	Belter	12"		2

HEAT TREATMENT

Sr. No.	Equipment Name	Capacity	Make	Qty.
1	Bogie type continuous (Normalizing)	1000 kg.	Thermografix1	1

SHOT BLASTING MACHINE

Sr. No.	Equipment Name	Capacity	Make	Qty.
1	Shot blasting machine	24x38 (Tumbler Type)		1

CNC MACHINING

Sr. No.	Equipment Name	Capacity	Make	Qty.
1	CNC Turning Center	Dia.350	Ace	2
2	Vertical machining center-VMC	AMS-450	Ace	1
3	Vertical machining center-VMC	S - 650	Supermax	1
4	CNC Wirecut	Ezeecut Nxg	Rtanaparkhi Nasik	1













PROCESSES



Die Manufacturing & Inspection

CNC Machining....

Creak Detection Hardness & Quality Inspection

Post Operation
Shot Blasting & Fettling



Raw Material Testing

Raw Material Cutting

Heating

Heat Treatment

Forging



Bar Stock



Die manufacturing



POP - Inspection



Induction Heating



Hammer Forging



Press Forging



Heat Treatment



Hardness Tester



CNC Machining





PRODUCTS

















































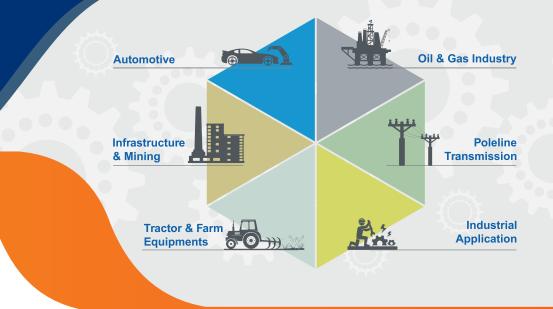














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